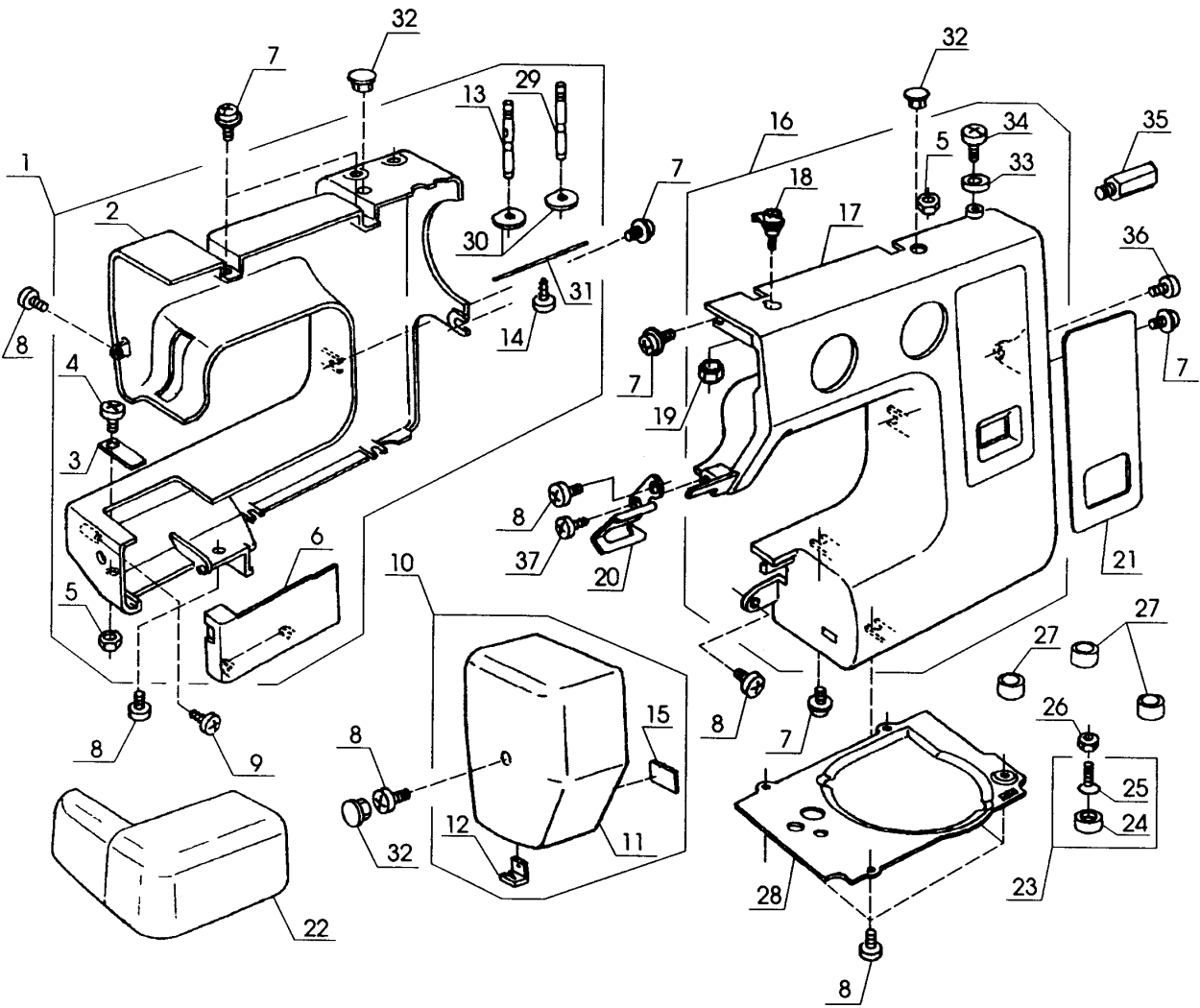


PARTS LIST

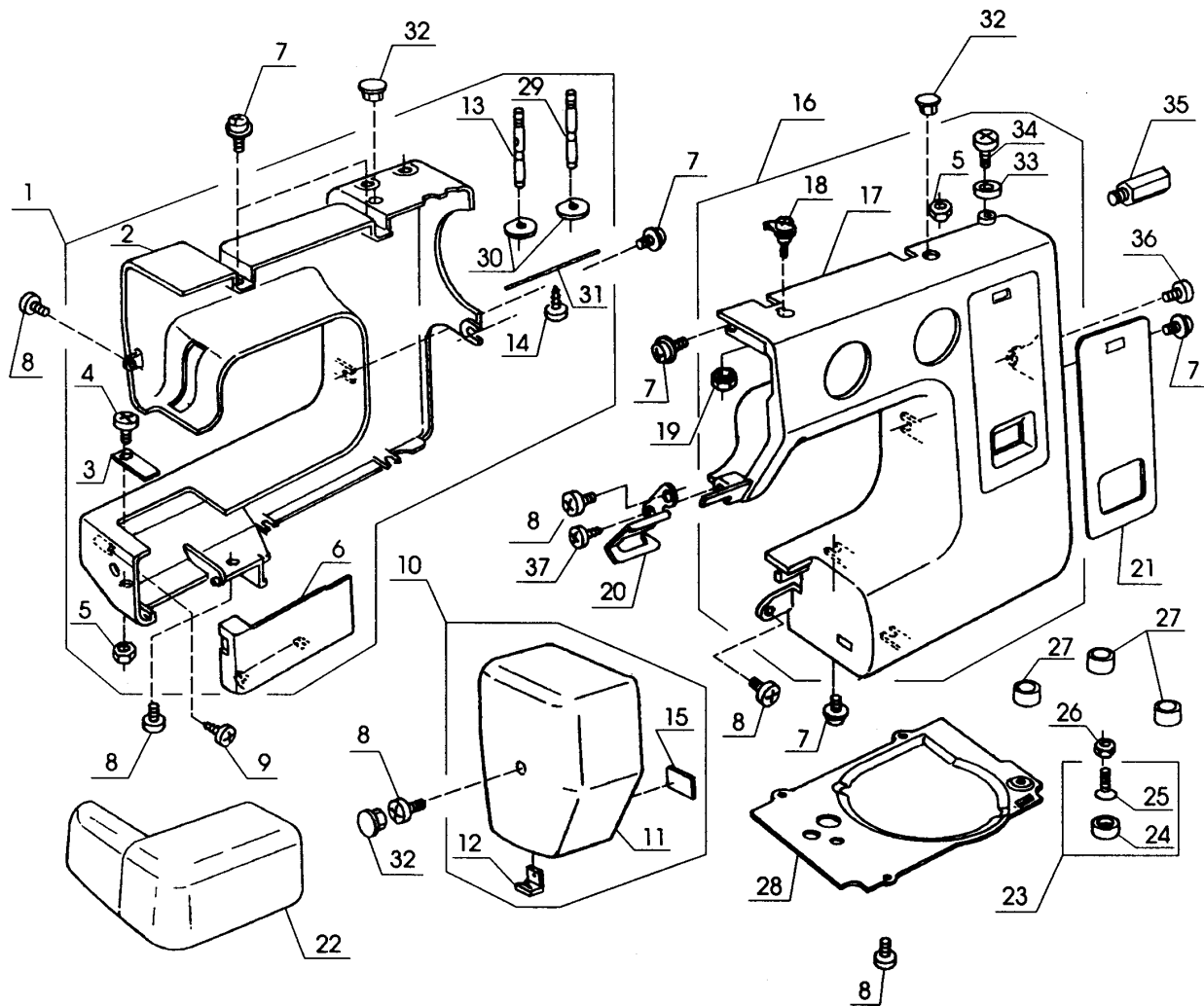
JD 1803
JD 1804
JD 1806
JD 1810
JD 1812
JD 1814
JD 1816
JD 1818
JD 1822

Specification code: 740761001-03S (P&P, S.A.)
740741005-04BH (JUK)
740741016-04BH (JCA)
740701003-14BH (STD)
740701014-14BH (JUK)
740701025-14BH (JAI)
740701036-14BH (JNBV)
740701058-14BH (JUK)
740781007-16BH (JCA)
740731002-18BH (JUK)
740731057-18BH (JAI)
740731035-18BH (JNBV)
740731013-18BH (JCA)
740711006-22BH (STD)
740711040-22BH (JUK)
740711017-22BH (JUK)



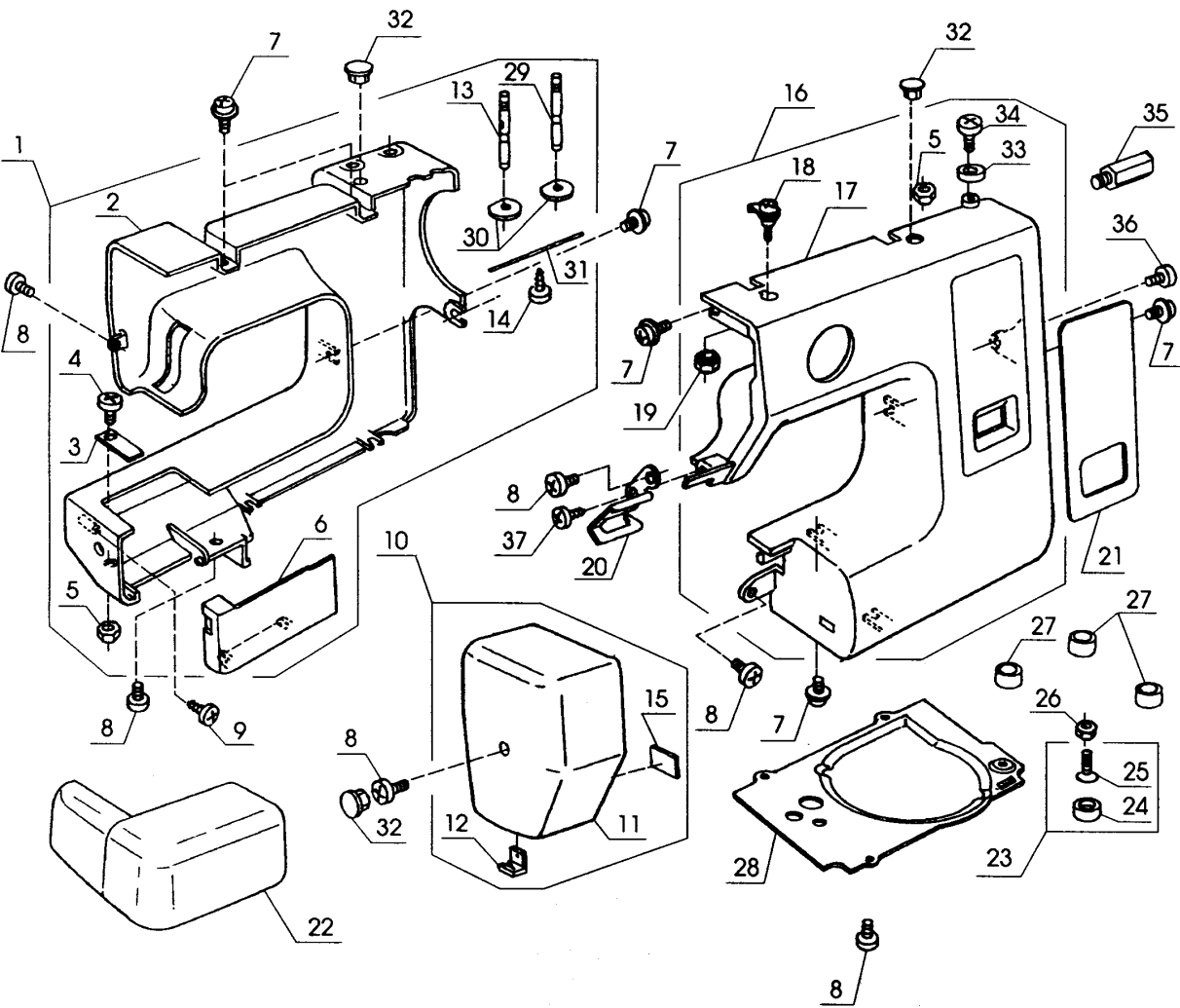
For JD1806, JD1810, JD1014, JD1016 & JD1818

Ref. No.	Part No.	Name
1	740601002	Rear cover unit
	740601301	Rear cover unit for Continental Europe
2	740001006	Rear cover
	740001305	Rear cover for Continental Europe
3	730006000	Spring
4	000101404	Setscrew
5	000061205	Nut
6	739004005	Bed cover plate
7	000115205	Setscrew
8	000081005	Setscrew
9	000121905	Setscrew
10	740603004	Face plate unit for Canada & Great Britain
	740603059	Face plate unit for Australia
11	740008003	Face plate
12	840602006	Thread cutter (822532008)
13	652302004	Spool pin (left)
14	000076317	Setscrew
15	827099003	Face plate sticker
16	740607008	Front cover unit for JD1814, JD1810, JD1818 & JD1806
	740607400	Front cover unit for JD1814 for U.S.A.
	740607606	Front cover unit for JD1806, JD1814, JD1810, JD1816, JD1818 & JD1806 for Australia, Canada & Continental Europe
	740607606	Front cover unit for JD1806, JD1810, JD1816, JD1818 & JD1806 for U.S.A.
17	740020403	Front cover for JD1814, JD1810 & JD1818
	740020023	Front cover for JD1806 & JD1816
	740020908	Front cover for JD1814 for U.S.A.
18	730501011	Thread guide plate unit (730501000)
19	000160102	Adjustable locknut
20	740022003	Thread guide plate
21	740119008	Pattern indicator panel for JD1806
	740123005	Pattern indicator panel for 1JD1806
	740115004	Pattern indicator panel for JD1810
	740023004	Pattern indicator panel for JD1814
	740099001	Pattern indicator panel for JD1814 for Great Britain
	740135000	Pattern indicator panel for JD1714 for Great Britain
	740120002	Pattern indicator panel for JD1814 for Continental Europe & U.S.A.
	740102008	Pattern indicator panel for JD1818 for Great Britain
	740102101	Pattern indicator panel for JD1818 for Australia & U.S.A.
	740102204	Pattern indicator panel for JD1818 for Continental Europe
22	740501001	Extension table unit
23	735616200	Rubber base unit (735616107)
24	735002001	Rubber base
25	000097901	Setscrew (000192000)
26	000061319	Nut
27	739064003	Bed rubber base
28	740137002	Bed base plate (740002007)
29	652205006	Spool pin (right)
30	735013005	Spool pin spring base
31	736007009	Spool pin spring
32	653006101	Cap
33	735016307	Bobbin winder stopper
34	000103107	Setscrew
35	740143001	Cover base screw (740021002)
36	000103510	Setscrew
37	000107307	Setscrew



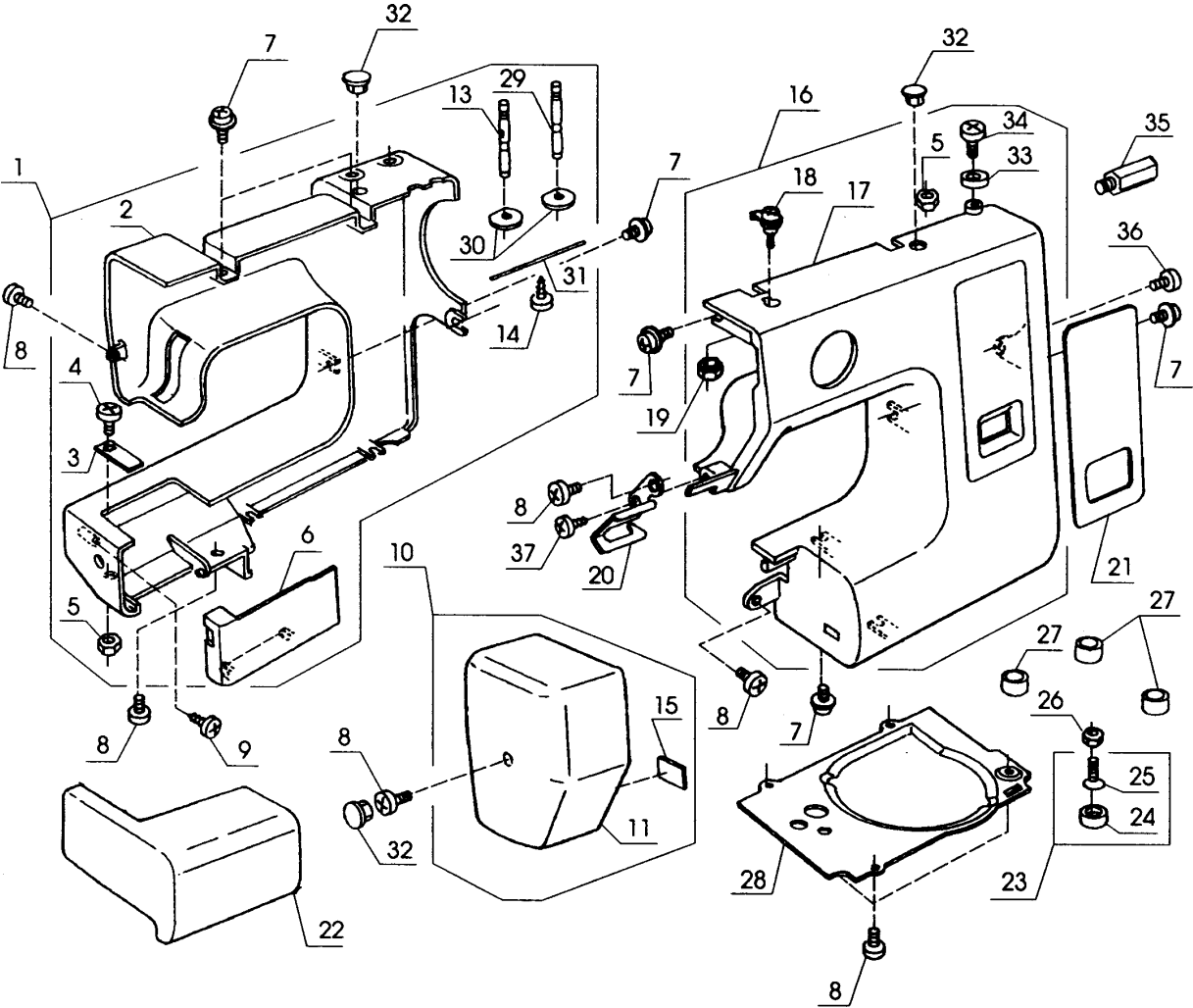
For JD1822

Ref. No.	Part No.	Name
1	740601002	Rear cover unit
2	740001006	Rear cover
3	730006000	Spring
4	000101404	Setscrew
5	000061205	Nut
6	739004005	Bed cover plate
7	000115205	Setscrew
8	000081005	Setscrew
9	000121905	Setscrew
10	740603004	Face plate unit for Great Britain
	740603059	Face plate unit for U.S.A.
11	740008003	Face plate
12	840602006	Thread cutter (822532008)
13	652302004	Spool pin (left)
14	000076317	Setscrew
15	827099003	Face plate sticker
16	740607101	Front cover unit
	740607307	Front cover unit for JD1722 & JD1822 for Great Britain
	740607503	Front cover unit for U.S.A.
	740607307	Front cover unit for Great Britain
	740607709	Front cover unit (2 nd design) for Canada & U.S.A.
17	740020012	Front cover for U.S.A.
	740020034	Front cover (2 nd design) for Canada & U.S.A.
	740020506	Front cover
	740020805	Front cover for JD1722 & JD1822 for Great Britain
18	730501011	Thread guide plate unit (730501000)
19	000160102	Adjustable locknut
20	740022003	Thread guide plate
21	740033007	Pattern indicator panel
	740100006	Pattern indicator panel For Great Britain
	740121003	Pattern indicator panel for Canada & U.S.A.
22	740501001	Extension table unit
23	735616200	Rubber base unit (735616107)
24	735002001	Rubber base
25	000097901	Setscrew (000192000)
26	000061319	Nut
27	739064003	Bed rubber base
28	740137002	Bed base plate (740002007)
29	652205006	Spool pin (right)
30	735013005	Spool pin spring base
31	736007009	Spool pin spring
32	653006101	Cap
33	735016307	Bobbin winder stopper
34	000103107	Setscrew
35	740143001	Cover base screw (740021002)
36	000103510	Setscrew
37	000107307	Setscrew



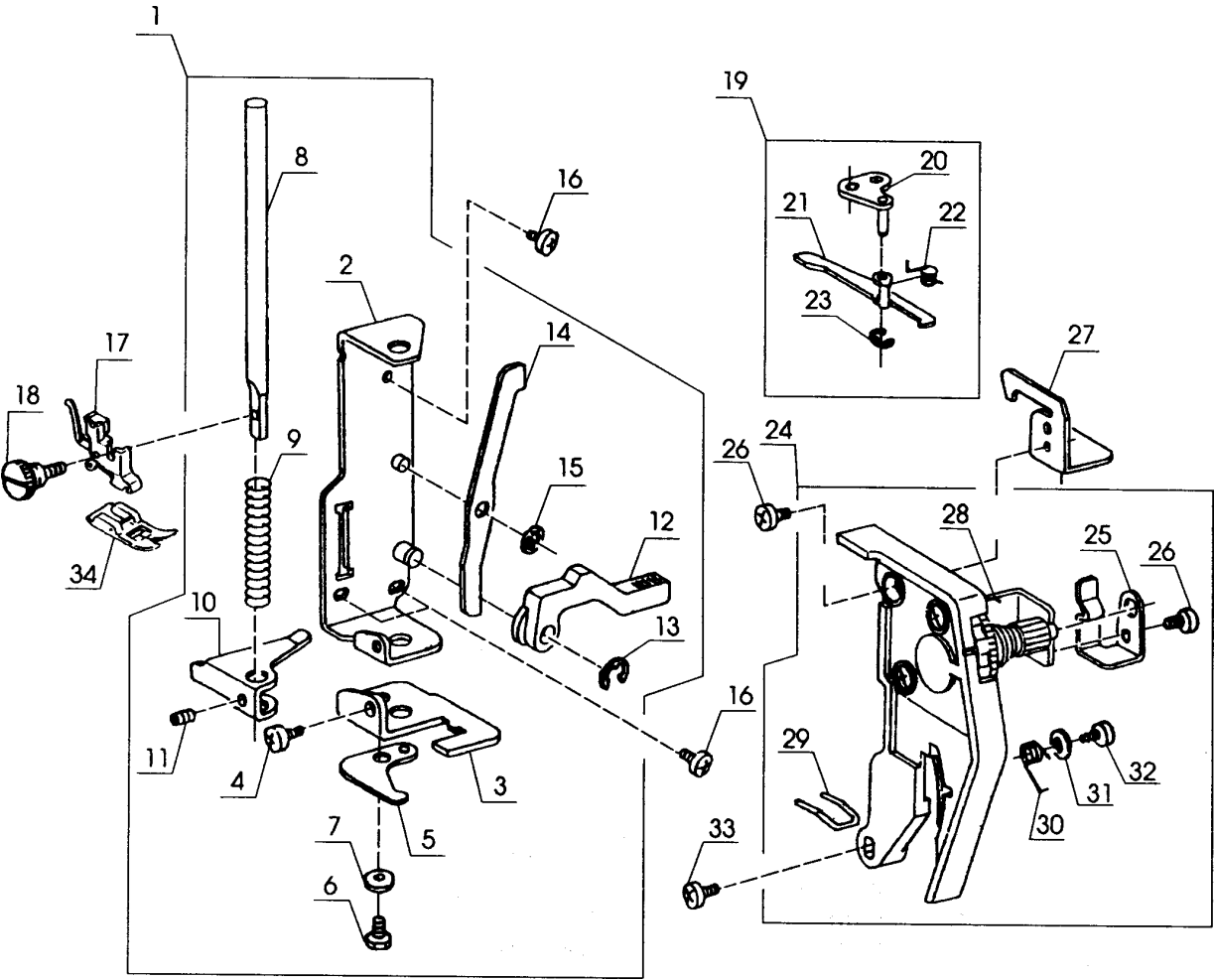
For JD1804

Ref. No.	Part No.	Name
1	740601002	Rear cover unit
2	740001006	Rear cover
3	730006000	Spring
4	000101404	Setscrew
5	000061205	Nut
6	739004005	Bed cover plate
7	000115205	Setscrew
8	000081005	Setscrew
9	000121905	Setscrew
10	740603004	Face plate unit
11	740008003	Face plate
12	840602006	Thread cutter (822532008)
13	652302004	Spool pin (left)
14	000076317	Setscrew
15	827099003	Face plate sticker
16	740607204	Front cover unit For Great Britain
17	740020702	Front cover For Great Britain
18	730501011	Thread guide plate unit (730501000)
19	000160102	Adjustable locknut
20	740022003	Thread guide plate
21	740098000	Pattern indicator panel For Great Britain
	740098103	Pattern indicator panel Canada)
22	740501001	Extension table unit
23	735616200	Rubber base unit (735616107)
24	735002001	Rubber base
25	000097901	Setscrew (000192000)
26	000061319	Nut
27	739064003	Bed rubber base
28	740002007	Bed base plate
29	652205006	Spool pin (right)
30	735013005	Spool pin spring base
31	736007009	Spool pin spring
32	653006101	Cap
33	735016307	Bobbin winder stopper
34	000103107	Setscrew
35	740143001	Cover base screw (740021002)
36	000103510	Setscrew
37	000107307	Setscrew



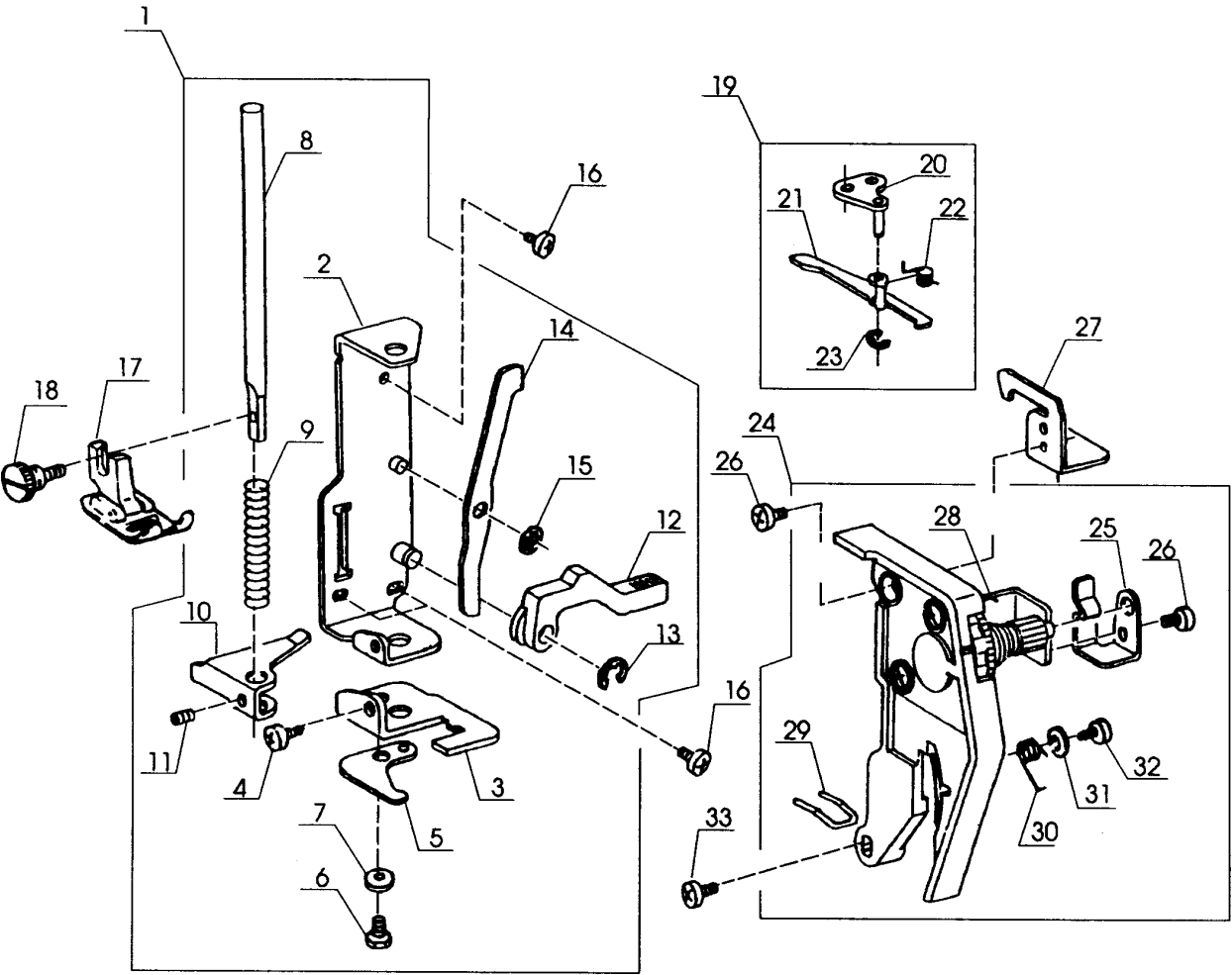
For JD1803

Ref. No.	Part No.	Name
1	740601002	Rear cover unit
2	740001006	Rear cover
3	730006000	Spring
4	000101404	Setscrew
5	000061205	Nut
6	739004005	Bed cover plate
7	000115205	Setscrew
8	000081005	Setscrew
9	000121905	Setscrew
10	740603015	Face plate unit
11	740008003	Face plate
13	652302004	Spool pin (left)
14	000076317	Setscrew
15	827099003	Face plate sticker
16	740607204	Front cover unit
17	740020702	Front cover
18	730501011	Thread guide plate unit (730501000)
19	000160102	Adjustable locknut
20	740022003	Thread guide plate
21	740113003	Pattern indicator panel
22	740104000	Extension table
23	735616200	Rubber base unit (735616107)
24	735002001	Rubber base
25	000097901	Setscrew (000192000)
26	000061319	Nut
27	739064003	Bed rubber base
28	740002007	Bed base plate
29	652205006	Spool pin (right)
30	735013005	Spool pin spring base
31	736007009	Spool pin spring
32	653006101	Cap
33	735016307	Bobbin winder stopper
34	000103107	Setscrew
35	740143001	Cover base screw (740021002)
36	000103510	Setscrew
37	000107307	Setscrew



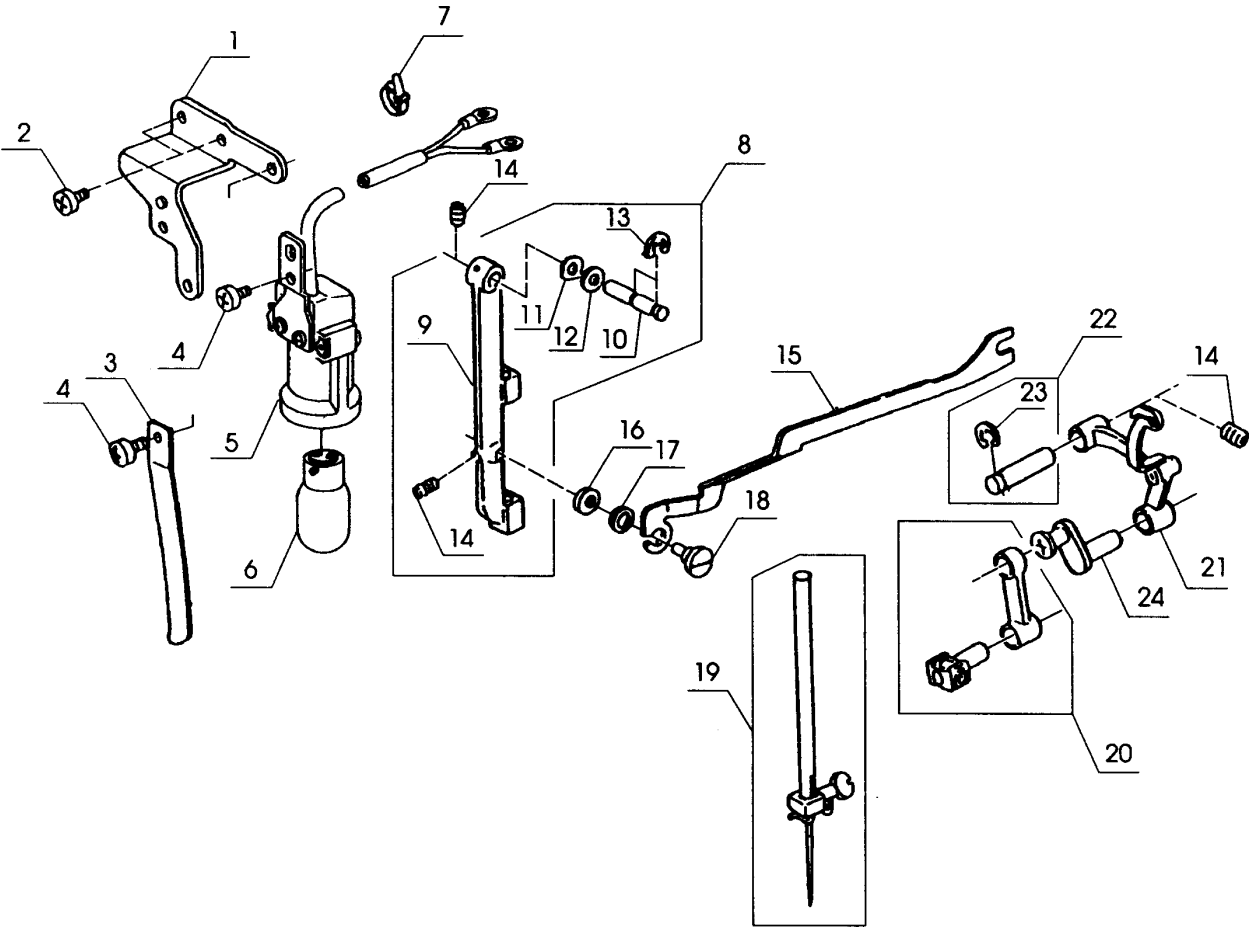
For JD1804, JD1806, JD1810, JD1814, JD1816, JD1818 & JD1822

Ref. No.	Part No.	Name
1	735604009	Presser bar base plate unit
2	735023008	Presser bar base plate
3	735024009	Needle drop adjusting plate
4	000101404	Setscrew
5	735025000	Needle bar supporter stopper
6	000138307	Bolt
7	000116103	Washer
8	735026001	Presser bar
9	735027002	Presser bar spring
10	735028003	Presser bar bracket
11	000111500	Hexagon socket screw
12	735029004	Presser foot lifter
13	000001609	Snap ring
14	735030008	Tension release lever
15	000013903	Snap ring
16	000081005	Setscrew
17	611510000	Presser foot holder
18	647112009	Thumb screw
19	739605002	Tension release arm unit
20	739017001	Tension release arm base
21	739018002	Tension release arm
22	739019003	Tension release spring
23	000002105	Snap ring
24	740604005	Tension assembly
25	735038006	Spring
26	000103808	Setscrew
27	739016000	Top cover thread guide
28	739015009	Spring
29	735040001	Thread guide
30	735041002	Check spring
31	652039007	Washer
32	000107307	Setscrew
33	000101703	Setscrew
34	611511001	Presser foot unit



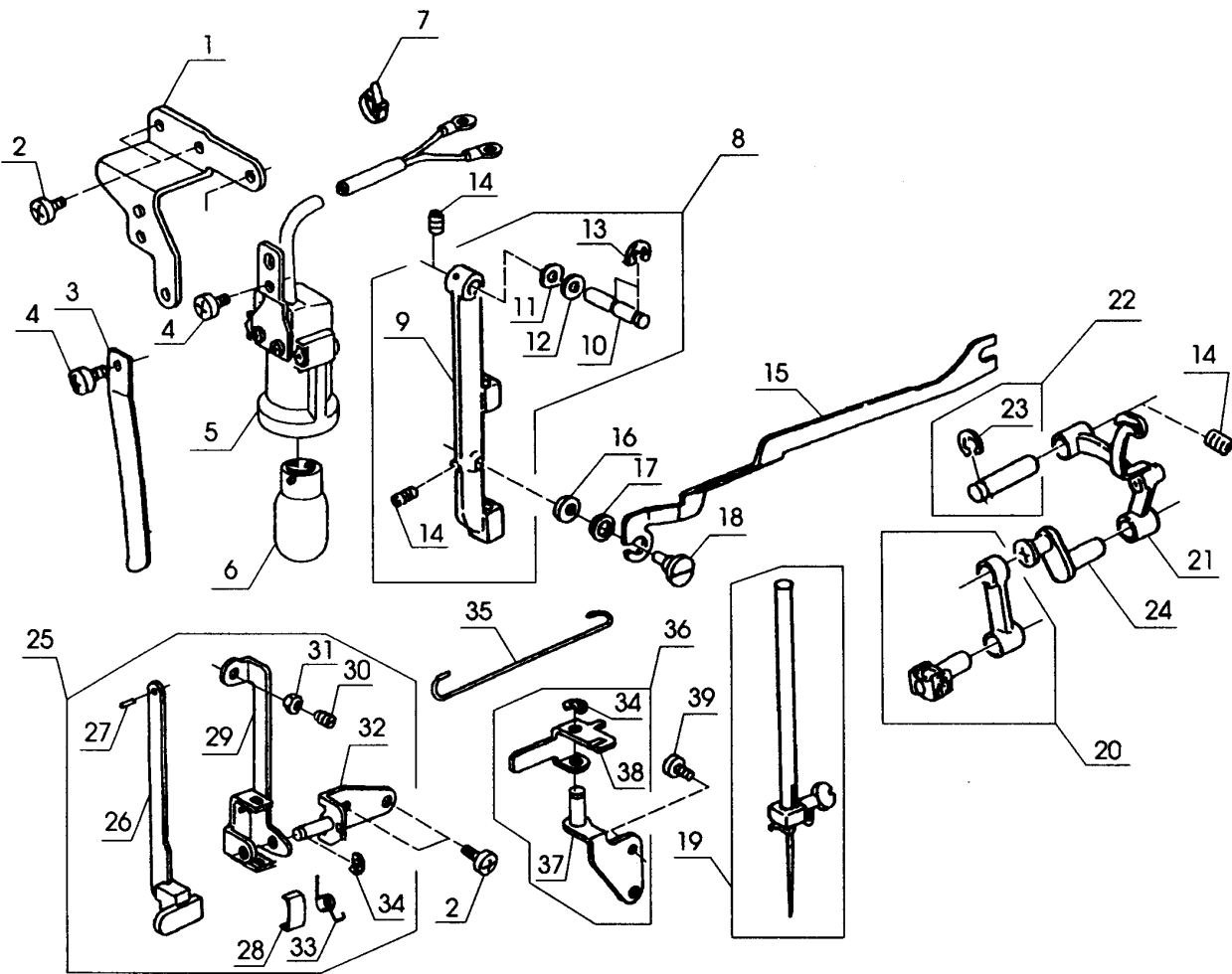
For JD1803

Ref. No.	Part No.	Name
1	735604009	Presser bar base plate unit
2	735023008	Presser bar base plate
3	735024009	Needle drop adjusting plate
4	000101404	Setscrew
5	735025000	Needle bar supporter stopper
6	000138307	Bolt
7	000116103	Washer
8	735026001	Presser bar
9	735027002	Presser bar spring
10	735028003	Presser bar bracket
11	000111500	Hexagon socket screw
12	735029004	Presser foot lifter
13	000001609	Snap ring
14	735030008	Tension release lever
15	000013903	Snap ring
16	000081005	Setscrew
17	735503018	Presser foot unit
18	647112009	Thumb screw
19	739605002	Tension release arm unit
20	739017001	Tension release arm base
21	739018002	Tension release arm
22	739019003	Tension release spring
23	000002105	Snap ring
24	740604005	Tension assembly
25	735038006	Spring
26	000103808	Setscrew
27	739016000	Top cover thread guide
28	739015009	Spring
29	735040001	Thread guide
30	735041002	Check spring
31	652039007	Washer
32	000107307	Setscrew
33	000101703	Setscrew



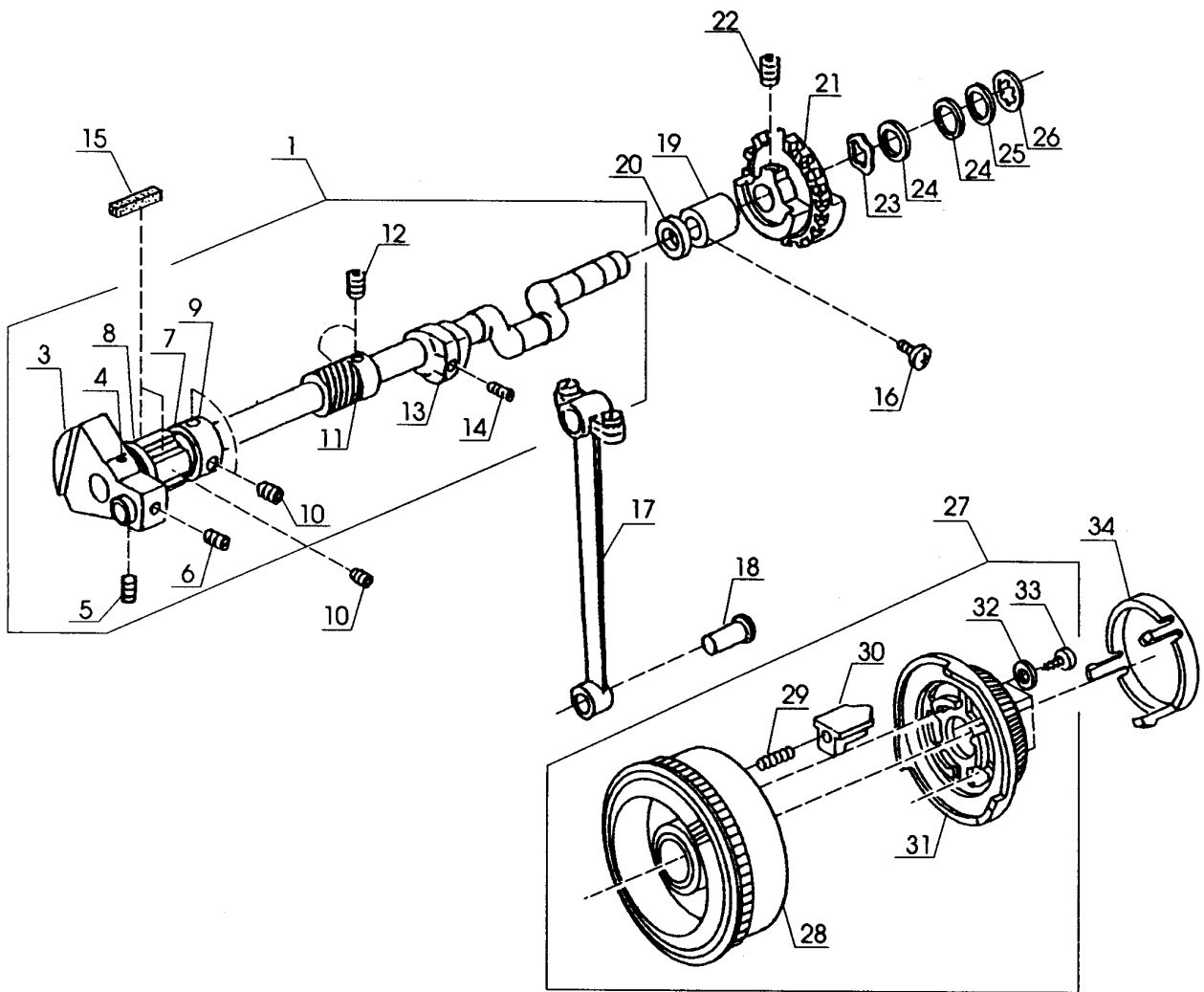
For JD1803, JD1804, JD1806, JD1810, JD1814 & JD1822

Ref. No.	Part No.	Name
1	740007013	Face plate base plate for Australia, Continental Europe & Great Britain (740007002)
	740002013	Face plate base plate for Canada & U.S.A.
2	000081005	Setscrew
3	730024004	Needle bar supporter spring
4	000101404	Setscrew
5	647510207	Lamp socket unit for U.S.A.
	647513015	Lamp socket unit for Canada
	740618002	Lamp socket for Australia, Continental Europe & Great Britain
6	000009803	Lamp 120V, 15W for Canada & U.S.A.
	000009009	Lamp 240V, 15W for Australia, Continental Europe & Great Britain
7	000053008	Cord lie band
8	735605103	Needle bar supporter unit
9	735032000	Needle bar supporter
10	730022002	Needle bar supporter pin
11	673022002	Washer
12	000070609	Washer
13	000002507	Snap ring
14	000111304	Hexagon socket screw
15	735119002	Zigzag rod
16	—————	————— (Deleted 670258000)
17	748021006	Washer (678044005)
18	678084007	Eccentric pin
19	730503116	Needle bar unit (730503013)
20	680504005	Needle bar connecting stud unit
21	625506109	Thread take-up lever unit (625506006)
22	731511006	Thread take-up lever pin unit
23	000002806	Snap ring
24	735504008	Needle bar crank pin unit

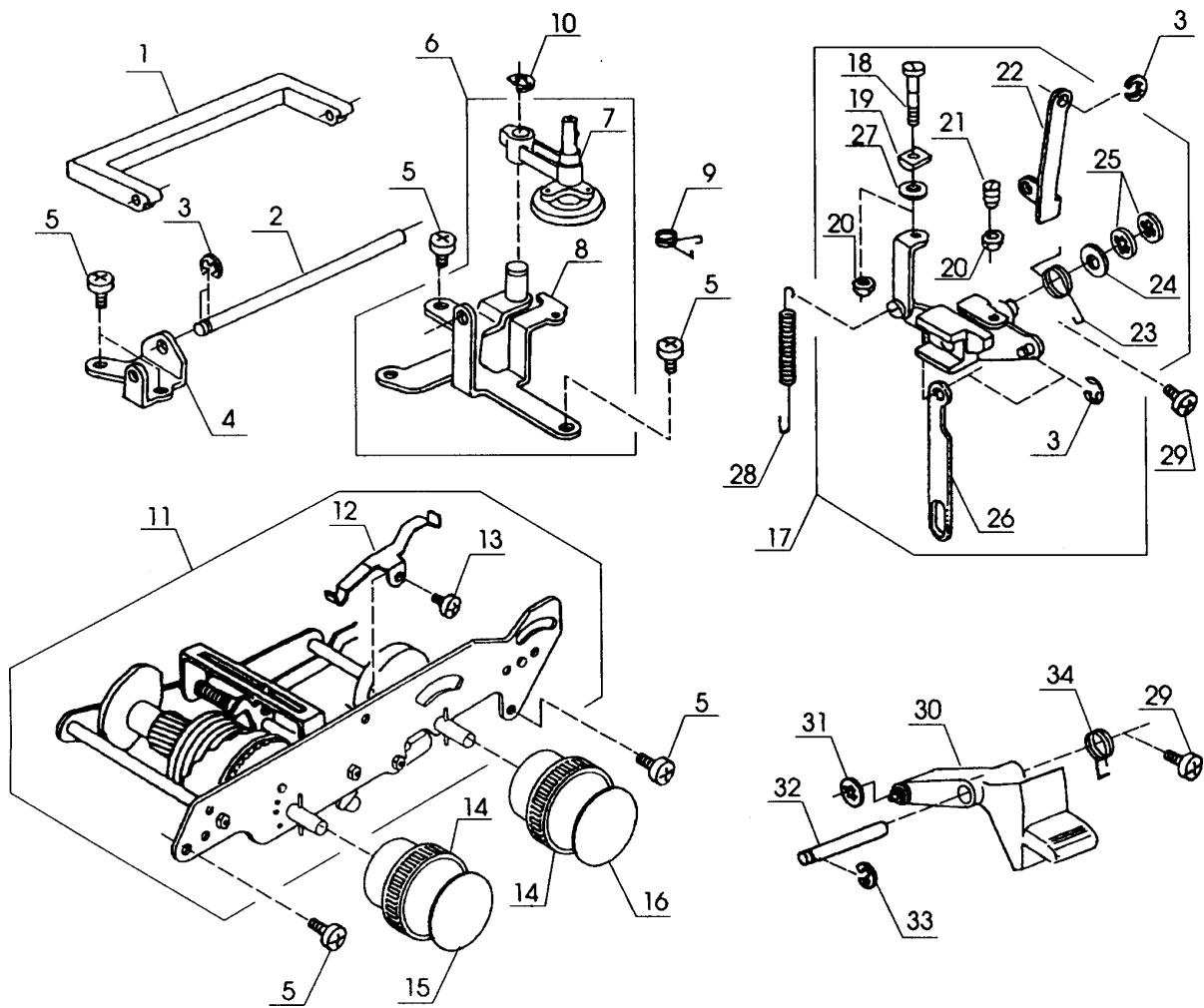


For JD1818

Ref. No.	Part No.	Name
1	740002013	Face plate base plate (740007002)
2	000081005	Setscrew
3	730024004	Needle bar supporter spring
4	000101404	Setscrew
5	647510207	Lamp socket unit for U.S.A.
	647513015	Lamp socket unit for Canada
	740618002	Lamp socket for Australia, Continental Europe & Great Britain
6	000009803	Lamp 120V, 15W for Canada & U.S.A.
	000009009	Lamp 240V, 15W for Australia, Continental Europe & Great Britain
7	000053008	Cord tie band
8	735605103	Needle bar supporter unit
9	735032000	Needle bar supporter
10	730022002	Needle bar supporter pin
11	673022002	Washer
12	000070609	Washer
13	000002507	Snap ring
14	000111304	Hexagon socket screw
15	735119002	Zigzag rod
16	—————	————— (Deleted 670258000)
17	748021006	Washer (678044005)
18	678084007	Eccentric pin
19	730503116	Needle bar unit (730503013)
20	680504005	Needle bar connecting stud unit
21	625506109	Thread take-up lever unit (625506006)
22	731511006	Thread take-up lever pin unit
23	000002806	Snap ring
24	735504008	Needle bar crank pin unit
25	740617006	Buttonhole lever unit
26	753629109	Buttonhole lever unit
27	000023009	Spring pin
28	753027008	Friction spring
29	740047004	Buttonhole lever supporter
30	000113306	Setscrew
31	000160102	Adjustable lock nut4
32	740048005	Buttonhole lever base plate
33	740049006	Buttonhole lever spring
34	000002105	Snap ring
35	740052002	Buttonhole step up rod
36	740613007	Buttonhole lever base unit
37	740050000	Buttonhole lever base
38	740051001	Buttonhole regulating lever
39	000103808	Setscrew

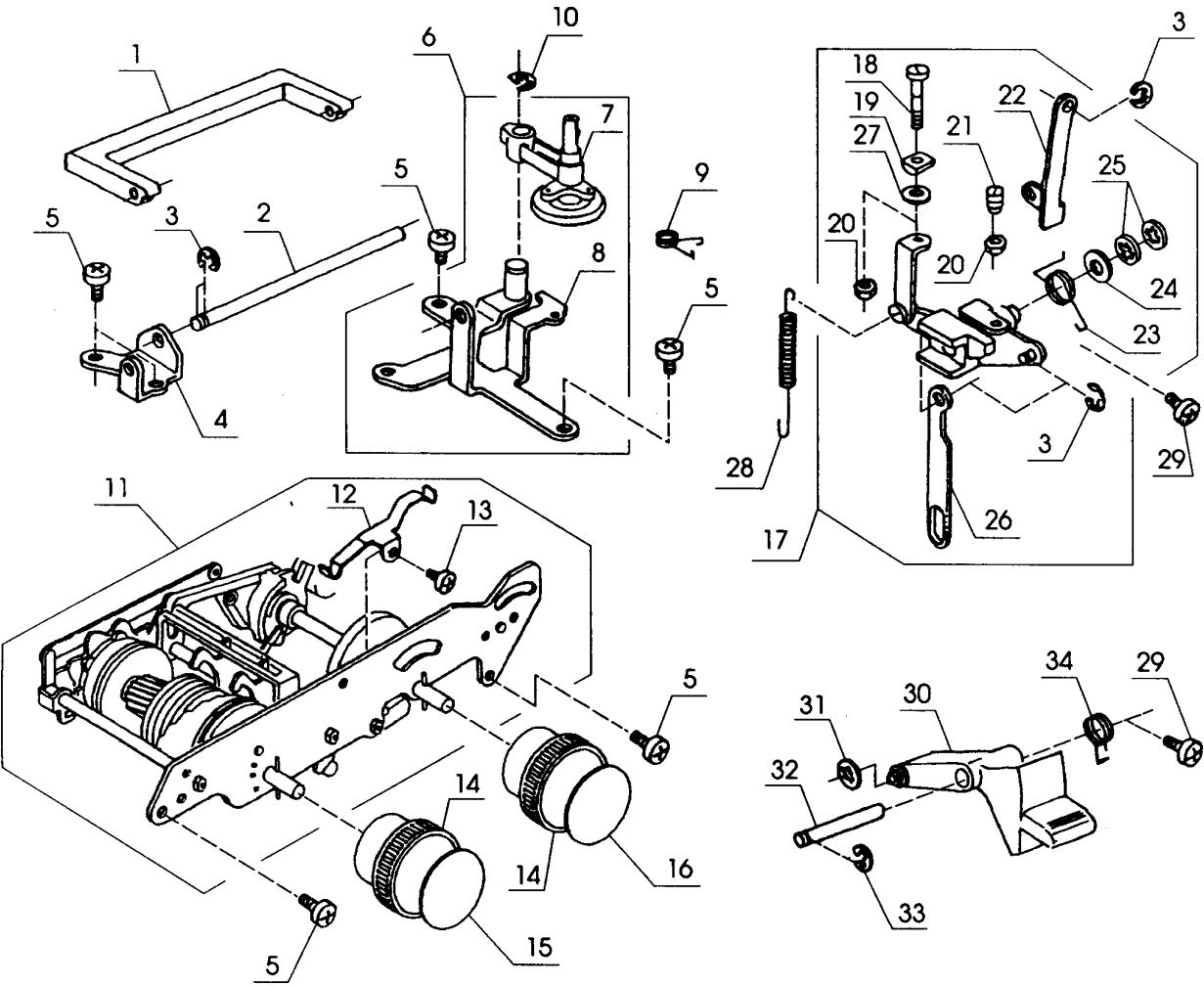


Ref. No.	Part No.	Name
1	735636000	Upper shaft unit
	735636206	Upper shaft unit for JD1806, JD1816, JD1818 & JD1822
2	-----	-----
3	647034006	Take-up lever crank
4	000021708	Knock pin
5	102073003	Setscrew
6	761052007	Setscrew
7	000038100	Washer
8	670079005	Upper shaft front bushing
9	658019009	Ring
10	000111304	Hexagon socket screw
11	735284009	Worm gear
	736066006	Worm gear for JD1822, JD1818 & JD1806
12	553245008	Hexagon socket screw
13	365507105	Feed cam unit (365507002)
14	102133002	Setscrew
15	731312005	Felt
16	000101301	Setscrewsx1o
17	735507001	Crank rod unit
18	735064001	Crank rod pin
19	671021005	Upper shaft rear bushing
20	735143005	Felt
21	735049000	Balance weight
22	000177700	Hexagon socket screw (000111706)
23	672101003	Washer
24	000037501	Washer
25	735054008	Washer
26	000013501	Snap ring
27	735608302	Balance wheel unit
28	735050303	Balance wheel
29	735033001	Clutch claw spring
30	735051005	Clutch block
31	735052305	Clutch knob
32	735053007	Washer
33	000075109	Setscrew
34	735055308	Cap



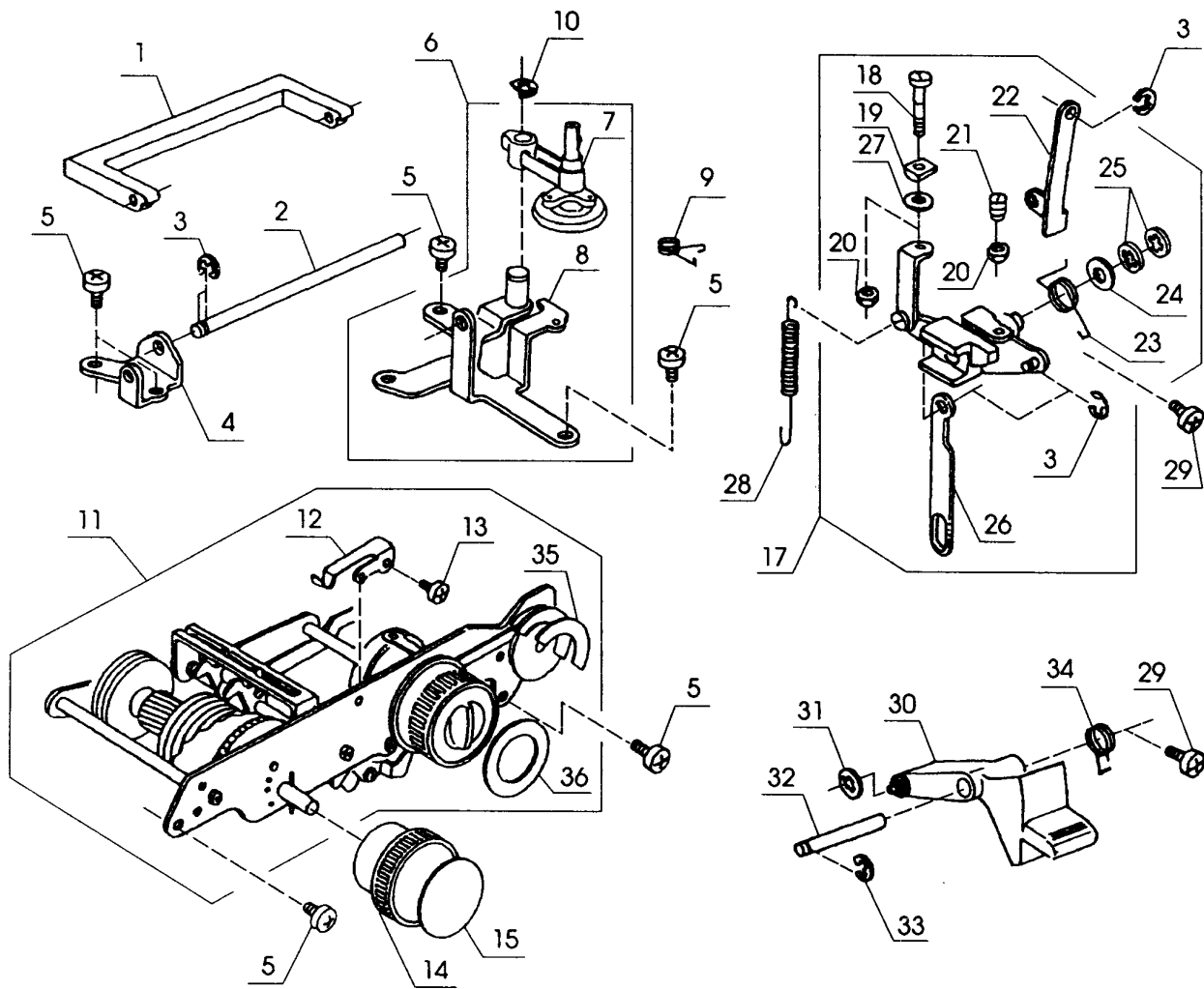
For JD1806, JD1810, JD1814 & JD1816

Ref. No.	Part No.	Name
1	735017308	Handle (735017205)
2	740011006	Handle shaft
3	000002105	Snap ring
4	740010005	Handle hinge shaft base
5	000081005	Setscrew
6	740602209	Bobbin winder base plate unit (740602003)
7	735501005	Bobbin winder arm
8	740003101	Bobbin winder base plate (740003008)
9	740042009	Bobbin winder arm spring
10	000002806	Snap ring
11	740606007	Zigzag mechanism unit for JD1814
	740608009	Zigzag mechanism unit for JD1816
	740606203	Zigzag mechanism unit for JD1810
	740606306	Zigzag mechanism unit for JD1806
12	737011009	Index spring
13	000103808	Setscrew
14	740017005	Dial
15	740018006	Pattern indicator plate for JD1814
	740018202	Pattern indicator plate for JD1814 for Continental Europe & U.S.A.
	740018109	Pattern indicator plate for JD1814 for Great Britain
	740018305	Pattern indicator plate for JD1714 for Great Britain
	740114003	Pattern indicator plate for JD1810
	740118007	Pattern indicator plate for JD1806
	740122004	Pattern indicator plate for JD1816
	740018109	Pattern indicator plate for JD1814 For Great Britain
	740018202	Pattern indicator plate for JD1814 for U.S.A.
16	740019007	Stitch indicator plate
	740019409	Stitch indicator plate for JD1810
	740019409	Stitch indicator plate for JD1806
	740019203	Stitch indicator plate for JD1816
	740019203	Stitch indicator plate for JD1814 for Continental Europe & U.S.A.
	740019306	Stitch indicator plate for JD1814 For Great Britain
	740019502	Stitch indicator plate for JD1714 For Great Britain
17	736604105	Feed regulator unit
18	735074004	Stretch stitch adjusting screw
19	735076006	Stretch stitch rod block
20	000160102	Adjustable locknut
21	648010009	Setscrew
22	739020007	Feed regulating rod
23	735077007	Feed regulator body spring
24	735073003	Washer
25	000013800	Snap ring
26	745052007	Reverse link (730045001)
27	000071013	Washer
28	670100006	Feed regulator spring
29	000101301	Setscrew
30	740004009	Reverse button
31	000014007	Snap ring
32	736015000	Reverse button shaft
33	000001609	Snap ring
34	739063002	Reverse button spring

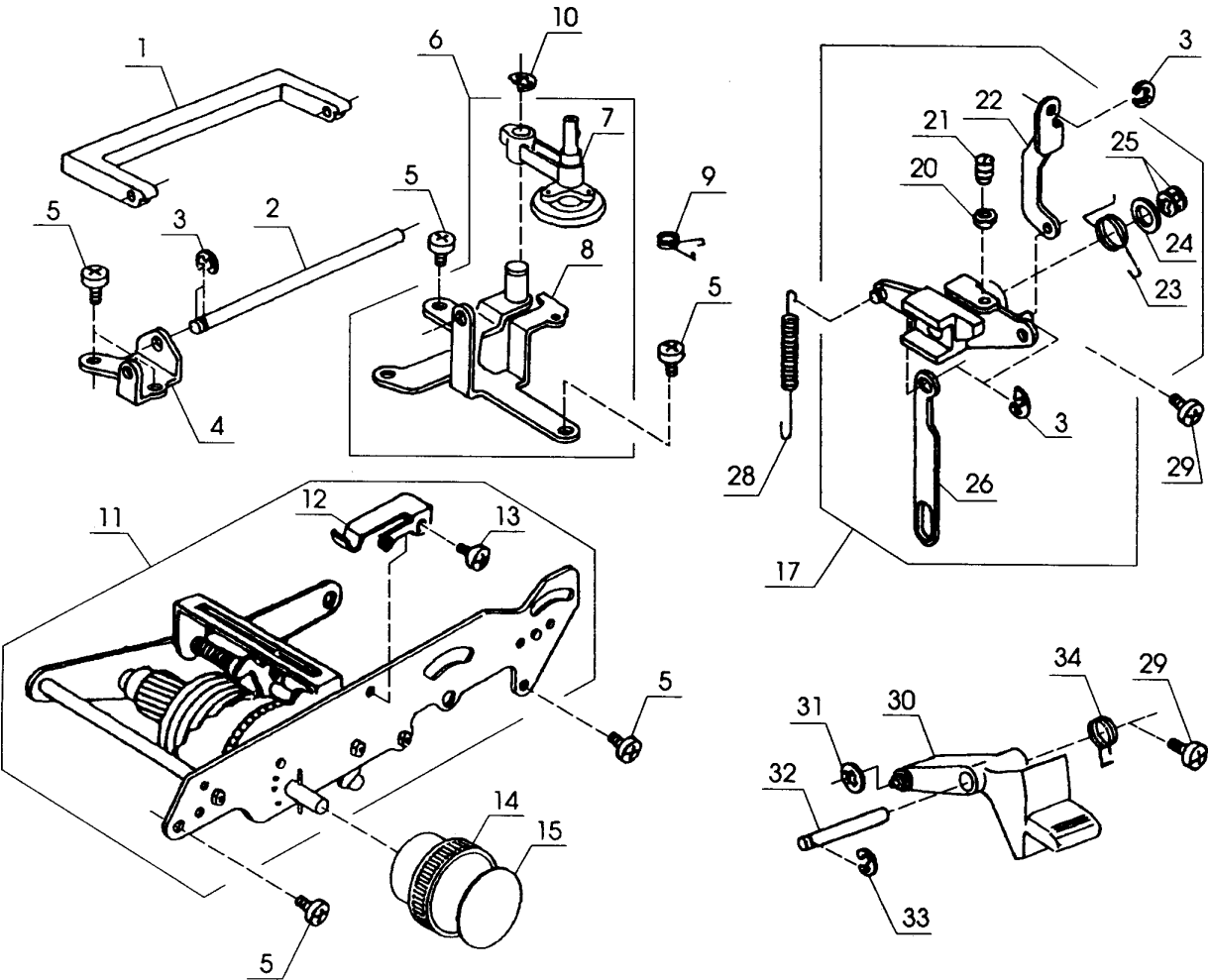


For JD1818

Ref. No.	Part No.	Name
1	735017308	Handle (735017205)
2	740011006	Handle shaft
3	000002105	Snap ring
4	740010005	Handle hinge shaft base
5	000081005	Setscrew
6	740602209	Bobbin winder base plate unit (740602003)
7	735501005	Bobbin winder arm
8	740003101	Bobbin winder base plate (740003008)
9	740042009	Bobbin winder arm spring
10	000002806	Snap ring
11	740614008	Zigzag mechanism unit
12	737011009	Index spring
13	000103808	Setscrew
14	740017005	Dial
15	740095007	Pattern indicator plate
16	740126008	Stitch indicator plate
17	736604105	Feed regulator unit
18	735074004	Adjusting screw
19	735076006	Rod block
20	000160102	Adjustable locknut
21	648010009	Set screw
22	739020007	Feed regulating rod
23	735077007	Feed regulator body spring
24	735073003	Washer
25	000013800	Snap ring
26	730045001	Reverse link
27	000071013	Washer
28	740125007	Feed regulator spring
29	000101301	Setscrews
30	740004009	Reverse button
31	000014007	Snap ring
32	736015000	Reverse button shaft
33	000001609	Snap ring
34	739063002	Spring



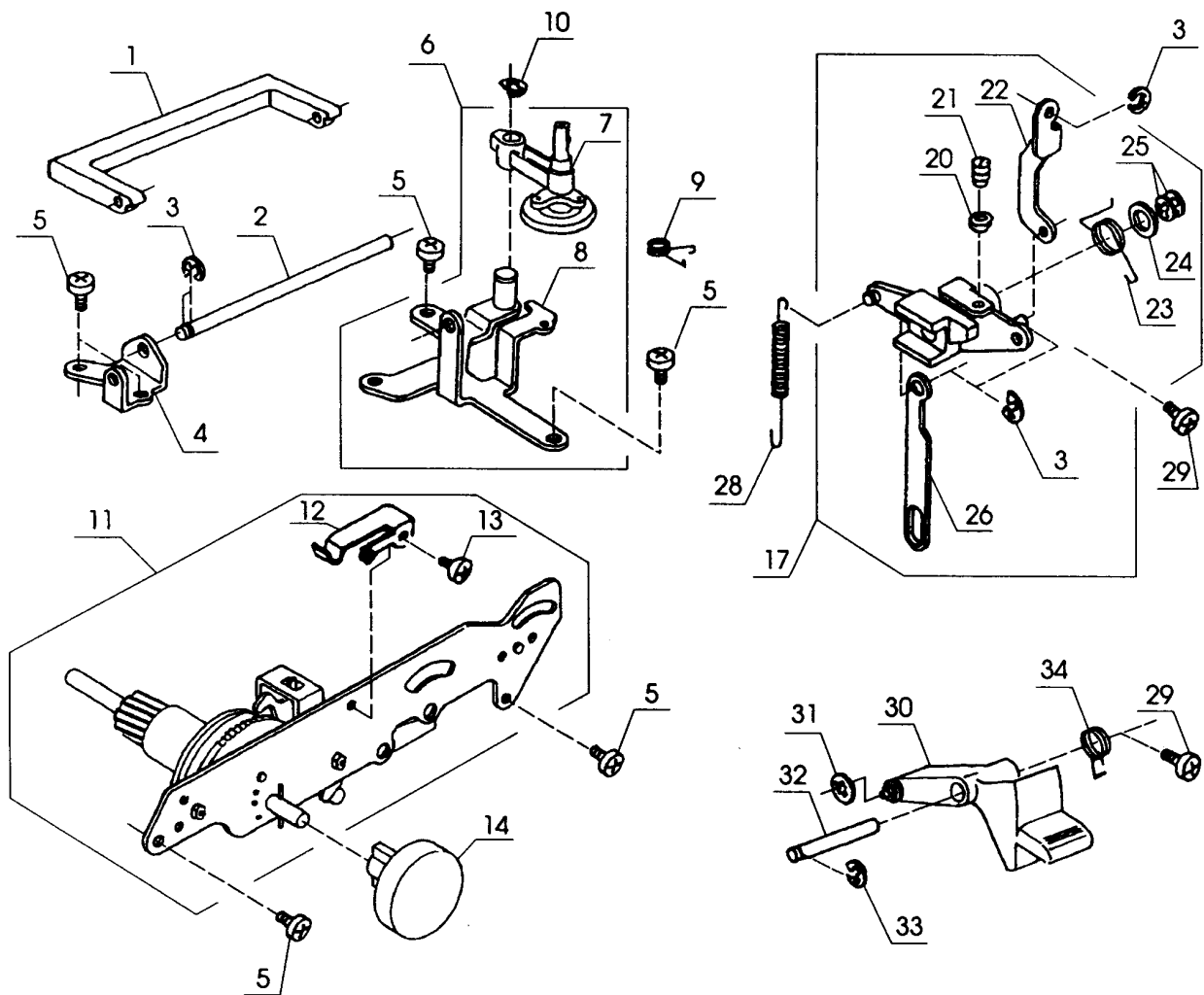
Ref. No.	Part No.	Name
1	735017308	Handle (735017205)
2	740011006	Handle shaft
3	000002105	Snap ring
4	740010005	Handle hinge shaft base
5	000081005	Setscrew
6	740602209	Bobbin winder base plate unit (740602003)
7	735501005	Bobbin winder arm
8	740003101	Bobbin winder base plate (740003008)
9	740042009	Bobbin winder arm spring
10	000002806	Snap ring
11	740612006	Zigzag mechanism unit
	740612109	Zigzag mechanism unit for Canada, Great Britain & U.S.A.
	740612202	Zigzag mechanism unit (2 nd design) for Canada & U.S.A.
12	735145007	Index spring
13	000103808	Setscrew
14	740031005	Pattern selector dial
15	740032006	Pattern indicator plate
	740032109	Pattern indicator plate for Great Britain, U.S.A. & Canada
	740032202	Pattern indicator plate (2 nd design) for Canada & U.S.A.
17	736604105	Feed regulator unit
18	735074004	Stretch stitch adjusting screw
19	735076006	Stretch stitch rod block
20	000160102	Adjustable locknut
21	648010009	Setscrew
22	739020007	Feed regulating rod
23	735077007	Feed regulator body spring
24	735073003	Washer
25	000013800	Snap ring
26	730045001	Reverse link
27	000071013	Washer
28	670100006	Feed regulator spring
29	000101301	Setscrew
30	740004009	Reverse button
31	000014007	Snap ring
32	736015000	Reverse button shaft
33	000001609	Snap ring
34	739063002	Spring
35	740030004	Stitch width indicator plate
36	740027008	Stitch indicator plate
	740027101	Stitch indicator plate for Great Britain, Canada & U.S.A.
	740027204	Stitch indicator plate (2 nd design) for Canada & U.S.A.



For JD1804

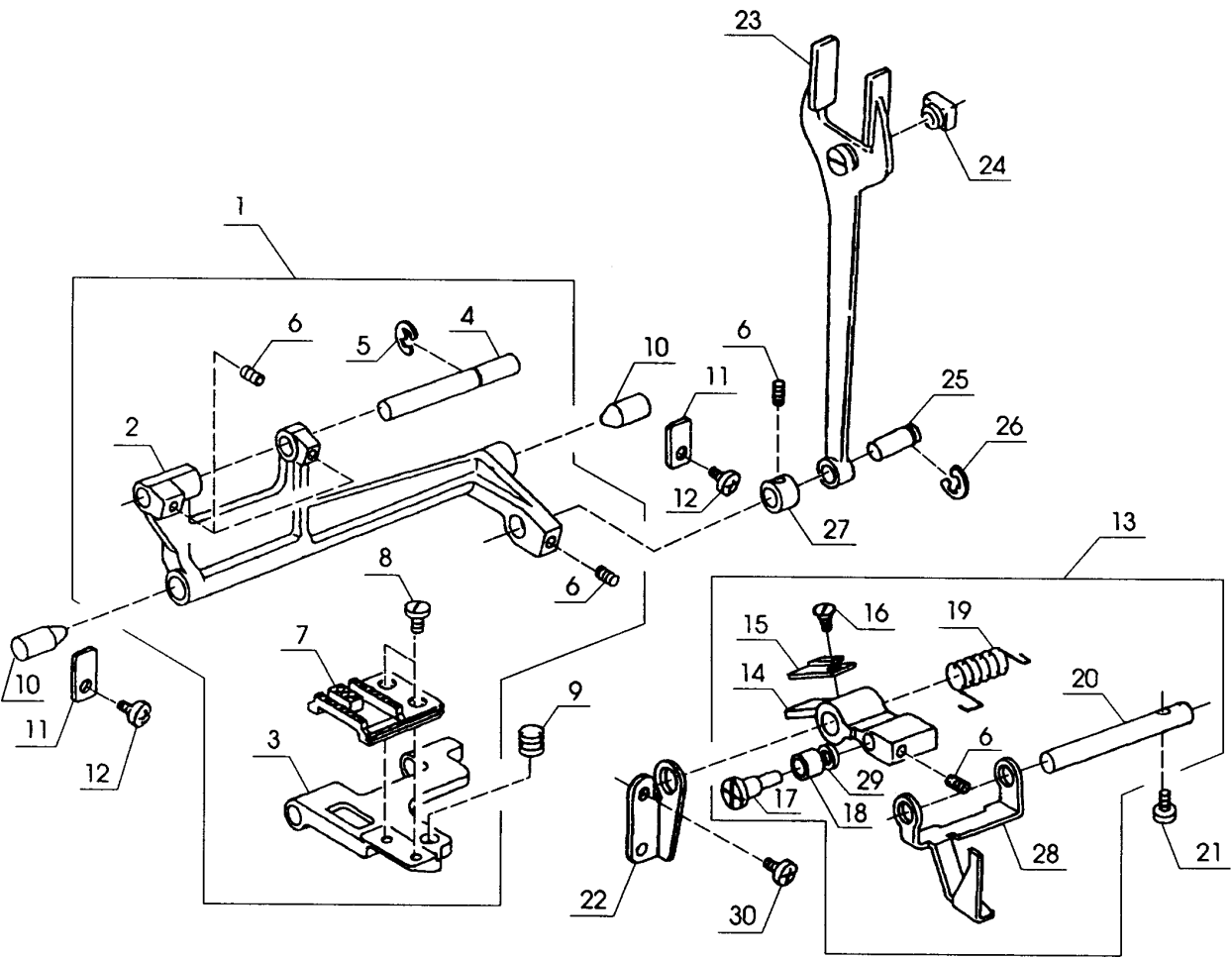
Ref. No.	Part No.	Name
1	735017308	Handle (735017205)
2	740011006	Handle shaft
3	000002105	Snap ring
4	740010005	Handle hinge shaft base
5	000081005	Setscrew
6	740602209	Bobbin winder base plate unit (740602003)
7	735501005	Bobbin winder arm
8	740003101	Bobbin winder base plate (740003008)
9	740042009	Bobbin winder arm spring
10	000002806	Snap ring
11	740615009	Zigzag mechanism unit
12	735145007	Index spring
13	000103808	Setscrew
14	740017005	Dial
15	740097009	Pattern indicator plate
16	_____	_____
17	736607016	Feed regulator unit
18	_____	_____
19	_____	_____
20	000160102	Adjustable locknut
21	648010009	Setscrew
22	740096008	Feed regulating rod
23	735077007	Feed regulator body spring
24	735073003	Washer
25	000013800	Snap ring
26	730045001	Reverse link
28	670100006	Feed regulator spring
29	000101301	Setscrew
30	740004009	Reverse button
31	000014007	Snap ring
32	736015000	Reverse button shaft
33	000001609	Snap ring
34	739063002	R button spring

For JD1803



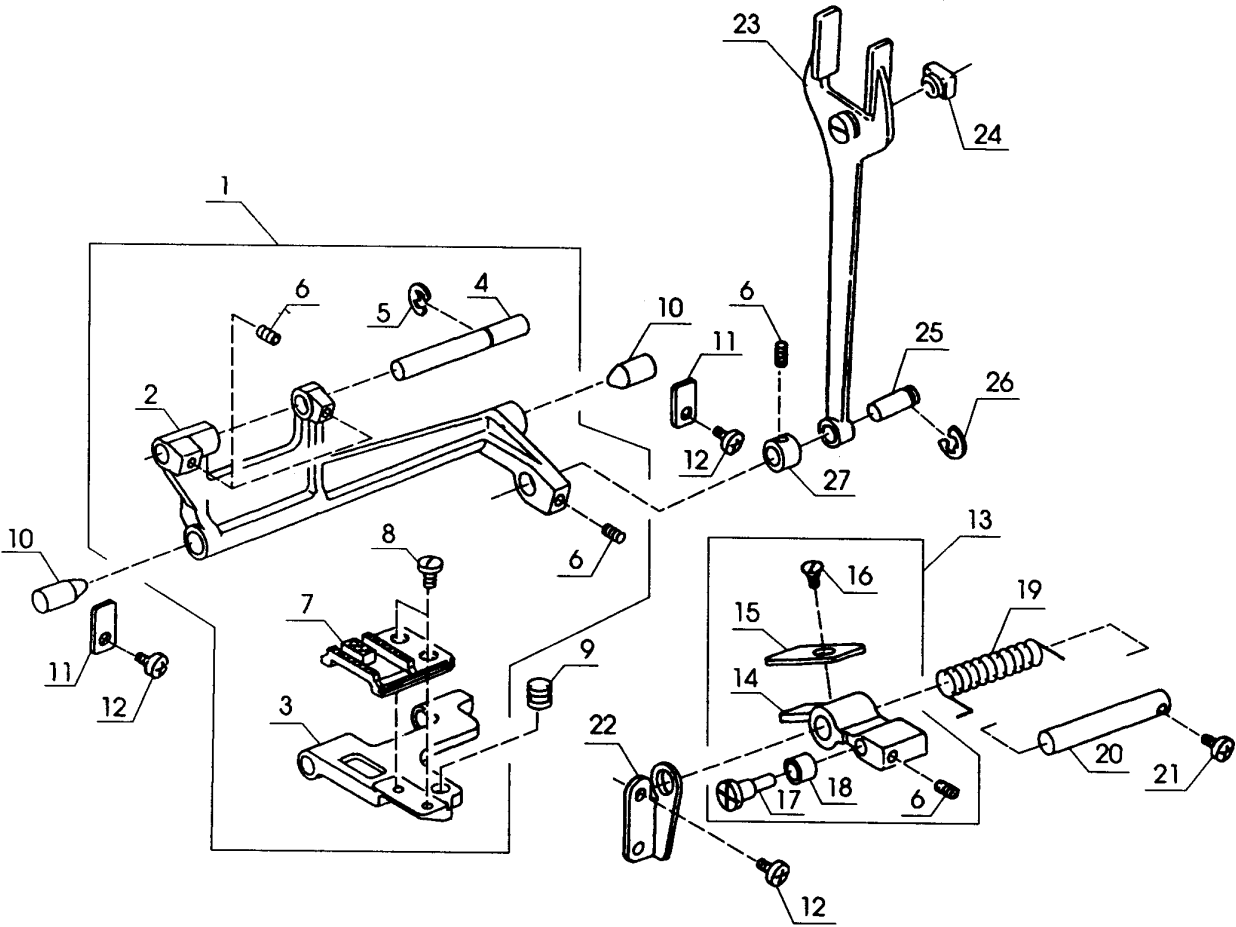
For JD1803

Ref. No.	Part No.	Name
1	735017308	Handle (735017205)
2	740011006	Handle shaft
3	000002105	Snap ring
4	740010005	Handle hinge shaft base
5	000081005	Setscrew
6	740602209	Bobbin winder base plate unit (740602003)
7	735501005	Bobbin winder arm
8	740003101	Bobbin winder base plate (740003008)
9	740042009	Bobbin winder arm spring
10	000002806	Snap ring
11	740616000	Zigzag mechanism unit
12	735145007	Index spring
13	000103808	Setscrew
14	740112104	Dial
15	_____	_____
16	_____	_____
17	736607016	Feed regulator unit
18	_____	_____
19	_____	_____
20	000160102	Adjustable locknut
21	648010009	Setscrew
22	740096008	Feed regulating rod
23	735077007	Feed regulator body spring
24	735073003	Washer
25	000013800	Snap ring
26	730045001	Reverse link
27	_____	_____
28	670100006	Feed regulator spring
29	000101301	Setscrew
30	740004009	Reverse button
31	000014007	Snap ring
32	736015000	Reverse button shaft
33	000001609	Snap ring
34	739063002	Reverse button spring



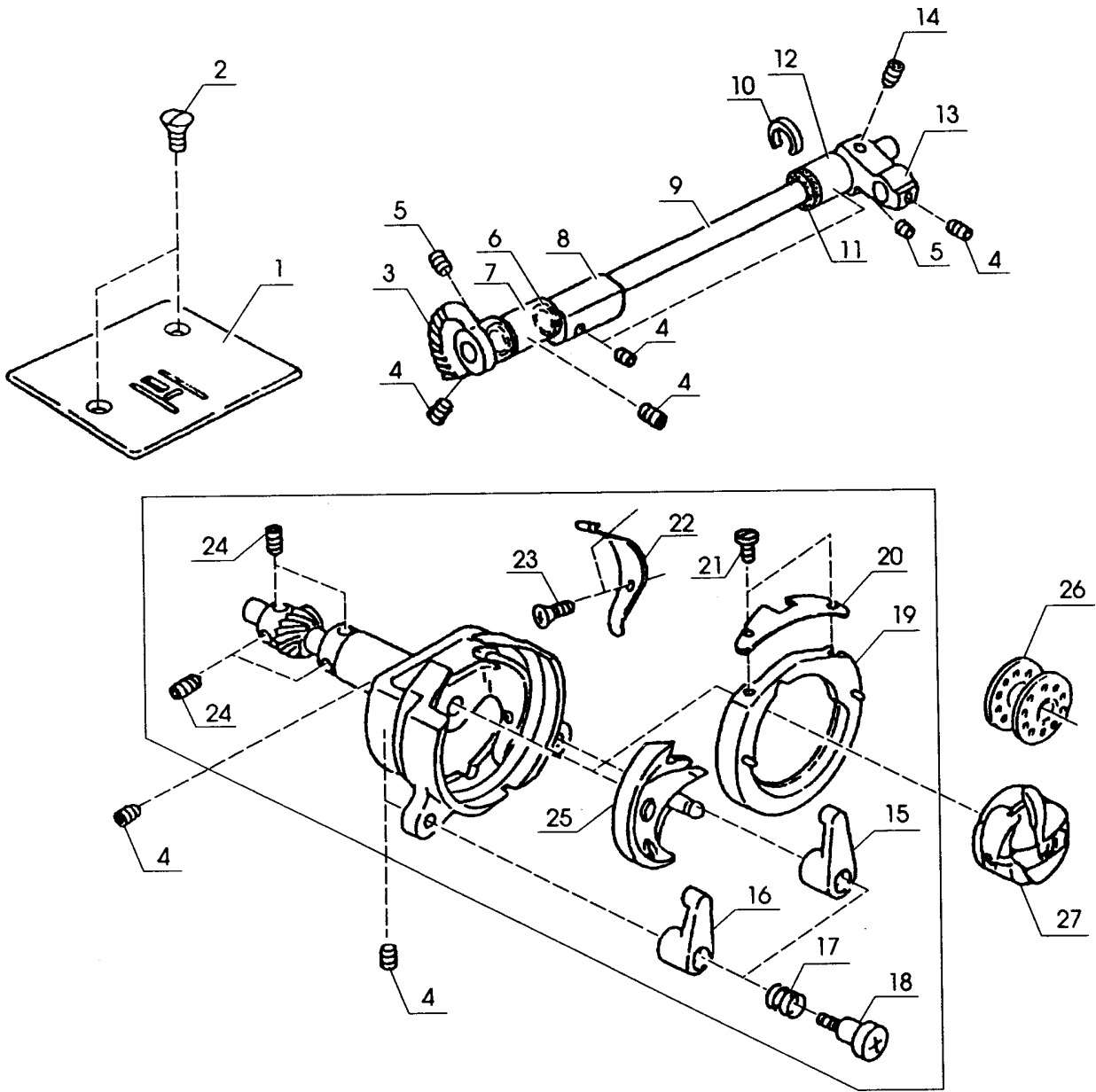
For JD1804, JD1806, JD1810, JD1814, JD1816, JD1818 & JD1822

Ref. No.	Part No.	Name
1	735612000	Feed rock shaft unit
2	735078008	Feed rock shaft
3	735079009	Feed bar
4	735080003	Feed bar shaft
5	000002507	Snap ring
6	000111201	Hexagon socket screw
7	735081004	Feed dog
8	735082005	Setscrew
9	735083006	Feed bar spring
10	735084007	Feed rock shaft center
11	735085008	Feed rock shaft center plate
12	000101404	Setscrew
13	740605006	Feed lifting arm unit
14	735086009	Feed lifting arm
15	730062004	Sliding plate
16	365032001	Setscrew
17	735087000	Feed lifting pin
18	735088001	Feed lifting roller
19	730061003	Feed lifting spring
20	735090006	Feed lifting shaft
21	000101703	Setscrew (000097200)
22	739022009	Feed lifting shaft holder
23	647607006	Forked rod unit for JD1804, JD1806, JD1810, JD1814, JD1816 & JD1822
	740621008	Forked rod unit for JD1818
24	102141003	Feed regulator slide block
25	735071001	Feed rock shaft connecting pin
26	000002806	Snap ring
27	735276008	Ring
28	740013001	Drop feed selecting plate
29	670258000	Washer
30	000081119	Setscrew



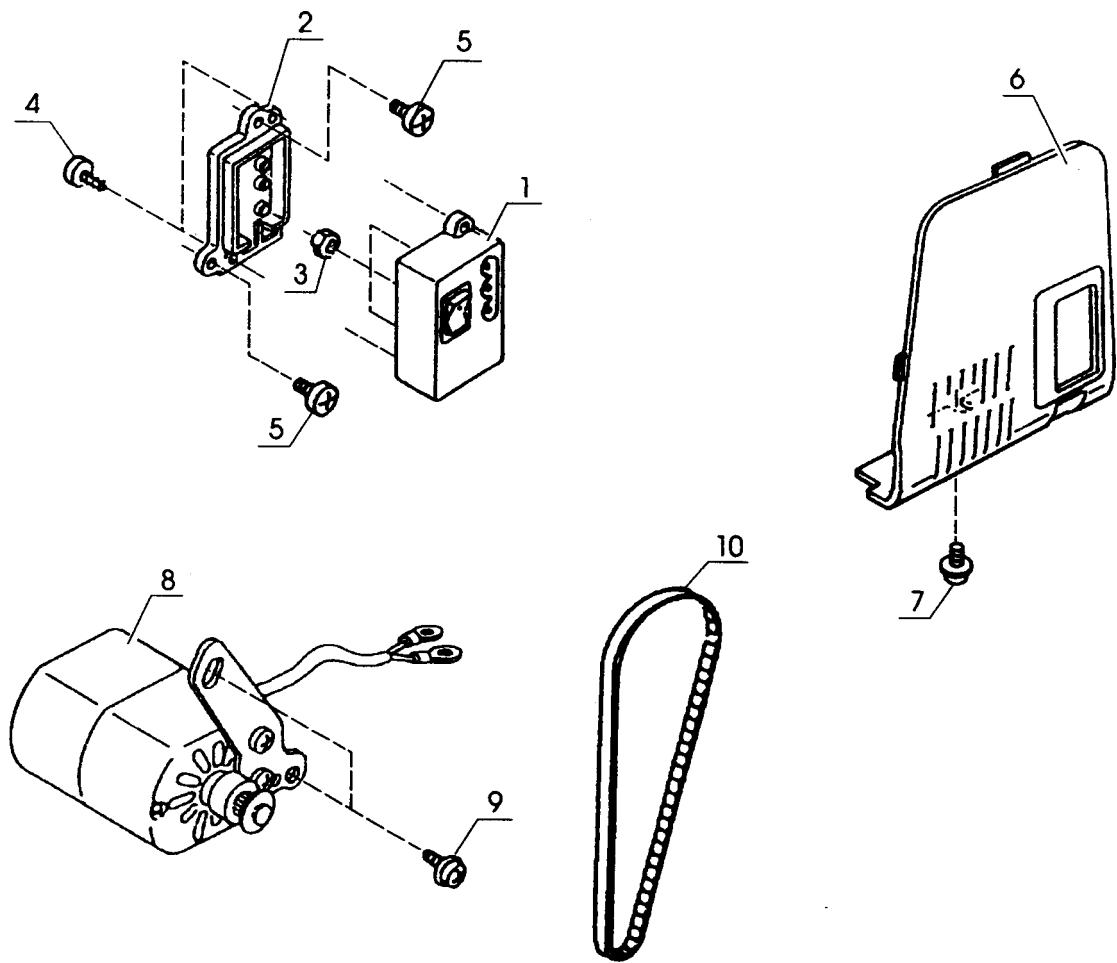
For JD1803

Ref. No.	Part No.	Name
1	735612000	Feed rock shaft unit
2	735078008	Feed rock shaft
3	735079009	Feed bar
4	735080003	Feed bar shaft
5	000002507	Snap ring
6	000111201	Hexagon socket screw
7	735081004	Feed dog
8	735082005	Setscrew
9	735083006	Feed bar spring
10	735084007	Feed rock shaft center
11	735085008	Feed rock shaft center plate
12	000101404	Setscrew
13	735613001	Feed lifting arm unit
14	735086009	Feed lifting arm
15	605030002	Sliding plate
16	365032001	Setscrew
17	735087000	Feed lifting pin
18	735088001	Feed lifting roller
19	735089002	Feed lifting spring
20	735090006	Feed lifting shaft
21	000097200	Setscrew
22	739022009	Feed lifting shaft holder
23	647607006	Forked rod unit
24	102141003	Feed regulator slide block
25	735071001	Feed rock shaft connecting pin
26	000002806	Snap ring
27	735276008	Ring



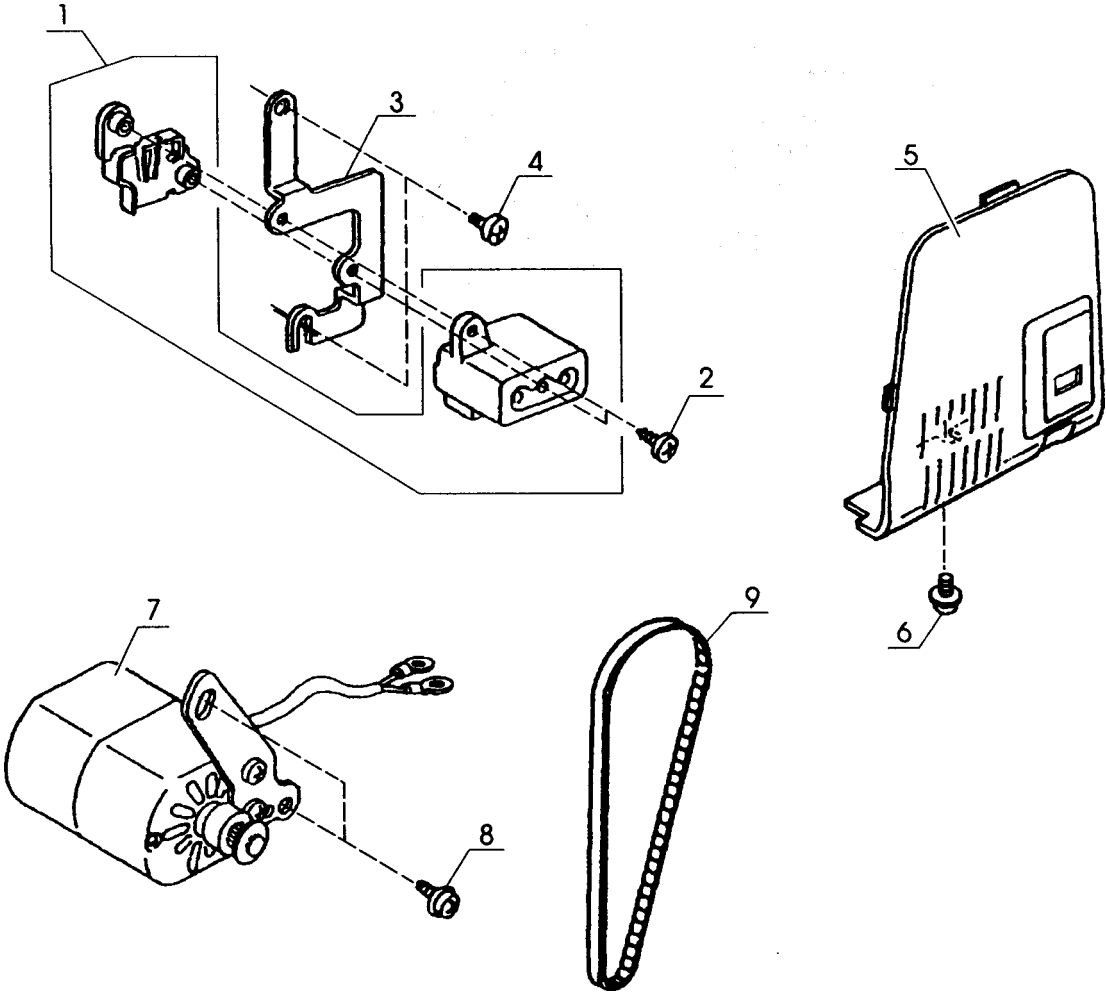
Ref. No.	Part No.	Name
1	744004001	Needle plate (739008009)
2	681009101	Setscrew
3	735951004	Lower shaft gear (735059106)
4	000110107	Hexagon socket screw (000111304)
5	000110107	Hexagon socket screw
6	000036201	Washer
7	735233003	Bushing
8	735061008	Feed lifting cam
9	735236006	Lower shaft
10	735239009	Felt holder
11	822070003	Felt
12	735234004	Bushing
13	735062009	Lower shaft crank arm
14	735610101	Shuttle race body unit (735610008)
15	605065006	Shuttle race ring clasp (right)
16	605066007	Shuttle race ring clasp (left)
17	639108007	Shuttle race ring clasp spring (532184003)
18	613290003	Hinge screw
19	553168006	Shuttle race ring
20	601801000	Shuttle race spring
21	102100000	Setscrew
22	670286007	Shuttle driver spring
23	102202003	Setscrew
24	553245008	Hexagon socket screw
25	532096007	Shuttle hook
26	102115008	Bobbin
27	647515006	Bobbin case unit

For JD1804, JD1806, JD1810, JD1814, JD1816, JD1818 & JD1822



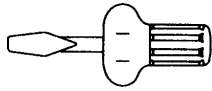
For JD1804, JD1806, JD1810, JD1814, JD1816, JD1818 & JD1822

Ref. No.	Part No.	Name
1	739503102	Machine socket unit for Australia, Continental Europe & Great Britain (739503009)
	739505207	Machine socket unit for Canada & U.S.A. (739505001)
2	739037007	Machine socket cover
3	000060802	Nut
4	000107802	Setscrew
5	000103509	Setscrew
6	740024005	Belt cover
7	000115205	Setscrew
8	M-1028A-1	Motor for U.S.A.
	M-1029A	Motor for Canada
	M-2047A	Motor for Australia
	M-2067A	Motor for Continental Europe
	M-2053	Motor for South Africa
	M-2084A	Motor for Middle East countries
9	000115504	Setscrew for Canada & U.S.A.
	000201209	Setscrew for Australia, Continental Europe & Great Britain (000115504)
10	650166008	Timing belt

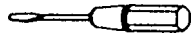


For JD1803 for 220-240V area

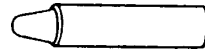
Ref. No.	Part No.	Name
1	730507006	Machine socket unit
2	000121400	Setscrew
3	736023001	Machine socket set plate
4	000081005	Setscrew
5	740024304	Belt cover
6	000115205	Setscrew
7	M-2047A	Motor for Australia
	M-2067A	Motor for Continental Europe
	M-2053	Motor for South Africa
	M-2084A	Motor for Middle East countries
8	000115504	Setscrew
9	650166008	Timing belt



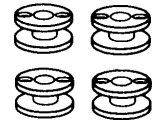
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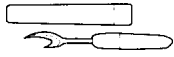
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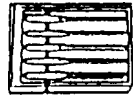
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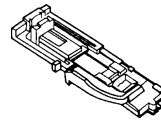
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5



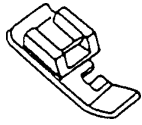
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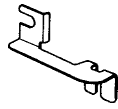
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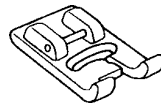
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9



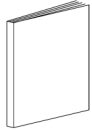
10



11



12



13

Ref. No.	Part No.	Name
1	820832005	Screwdriver (large)
2	647803004	Screwdriver (small)
3	741814003	Oiler with oil
4	102261000	Bobbin
5	647808009	Seam ripper
6	540401026	Set of needles
7	740801004	Buttonhole foot for JD1818
8	743815000	Hemmer foot
9	611406002	Zipper foot
10	674401002	Blind hem guide
11	737801015	Buttonhole foot for other models than JD1818
12	C-1028	Foot control for Canada & U.S.A.
	C-2011	Foot control for Middle East countries
	C-2014	Foot control for Australia
	C-2022	Foot control for South Africa
	C-2037	Foot control for Continental Europe
13	740800069	Instruction book for JD1822 (English & French) (740800003)
	740800070	Instruction book for JD1822 (German, Italian & Dutch)
	740800081	Instruction book for JD1818 (English, French & Spanish)
	740800092	Instruction book for JD1818 (German, Italian & Dutch)
	740800106	Instruction book for JD1806, JD1810, JD1812, JD1814 & JD1816 (English, French & Spanish)
	740800117	Instruction book for JD1806, JD1810, JD1812, JD1814 & JD1816 (German, Italian & Dutch)
	740800128	Instruction book for JD1804 (English, French & Spanish)
	740800139	Instruction book for JD1804 (German, Italian & Dutch)
	740800140	Instruction book for JD1803 (English, French & Spanish)
	740800151	Instruction book for JD1803 (German, Italian & Dutch)
	740800162	Instruction book for JD1722 (English, French & Spanish)
	740800195	Instruction book for JD1806-1816 (Norwegian)
	740800209	Instruction book for JD1818 (English, French & Dutch)
	740800210	Instruction book for JD1810 (Greek)
	740800221	Instruction book for JD1804, JD1806, JD1810, JD1812, JD1814 & JD1816 (English, French & Dutch)
	740800254	Instruction book for JD1714 for Great Britain (English)
	740800313	Instruction book for JD1806-1816 (Norwegian & Swedish)
	740800335	Instruction book for JD1818 (Russian)
	740800346	Instruction book for JD1804 (English, Norwegian & Swedish)
	740800357	Instruction book for JD1810 (Chinese)
	740800368	Instruction book for JD1818 (Chinese)